MATERIAL GRADE: PE 100

SDR			18		13		11		9		7	
NOMINAL O.D. (mm)	TOL (+)	OVALITY	PN 6		PN 8		PN 10		PN 12.5		PN 16	
			WALL THK		WALL THK		WALL THK		WALL THK		WALL THK	
	MAX (mm)	MAX (mm)	MIN (mm)	MAX (mm)	MIN (mm)	MAX (mm)	MIN (mm)	MAX (mm)	MIN (mm)	MAX (mm)	MIN (mm)	MAX (mm)
63	**0.6**	**1.5**	3.6	4.2	4.7	5.4	5.8	6.6	7.0	7.9	8.7	9.8
75	**0.7**	**1.6**	4.3	5.0	5.6	6.4	6.9	7.8	8.4	9.5	10.4	11.7
90	**0.9**	**1.8**	5.1	5.9	6.7	7.6	8.2	9.3	10.0	11.2	12.5	14.0
110	**1.0**	**2.2**	6.3	7.2	8.2	9.3	10.0	11.2	12.3	13.8	15.2	17.0
125	**1.2**	**2.5**	7.1	8.1	9.3	10.5	11.4	12.8	13.9	15.5	17.3	19.3
140	**1.3**	**2.8**	8.0	9.0	10.4	11.7	12.8	14.3	15.6	17.4	19.4	21.6
160	**1.5**	**3.2**	9.1	10.3	11.9	13.3	14.6	16.3	17.8	19.8	22.1	24.6
180	**1.7**	**3.6**	10.2	11.5	13.4	15.0	16.4	18.3	20.0	22.2	24.9	27.6
200	**1.8**	**4.0**	11.4	12.8	14.9	16.6	18.2	20.3	22.3	24.8	27.6	30.6
225	**2.1**	**4.5**	12.8	14.3	16.7	18.6	20.5	22.8	25.0	27.7	31.1	34.5
250	**2.3**	**5.0**	14.2	15.9	18.6	20.7	22.8	25.3	27.8	30.8	34.5	38.2
280	**2.6**	**9.8**	15.9	17.7	20.8	23.1	25.2	28.3	31.2	34.6	38.7	42.8
315	**2.9**	**11.1**	17.9	19.9	23.4	26.0	28.7	31.8	35.0	38.7	43.5	48.1
355	**3.2**	**12.5**	20.1	22.4	26.3	29.2	32.3	35.8	39.5	43.7	49.0	54.1
400	**3.6**	**14.0**	22.7	26.4	29.7	34.4	36.4	42.1	44.5	51.4	55.2	63.7
450	**4.1**	**15.6**	25.5	29.6	33.4	38.7	41.0	47.4	50.0	57.7		
500	**4.5**	**17.5**	28.4	32.9	37.1	42.9	45.5	52.6	55.6	64.2		
560	**5.0**	**19.6**	31.7	36.7	41.5	48.0	51.0	58.9				
630	**5.7**	**22.1**	35.7	41.3	46.7	54.0	57.3	66.1				
710	**6.4**	**24.9**	40.2	46.5	52.6	60.7						
800	**7.2**	**28.0**	45.3	52.3								
900	**8.1**	**31.5**	51.0	58.9								
1000	**9.0**	**35.0**	56.7	65.5								