MATERIAL GRADE: PE 80

SDR			33		21		14		11		9		7.4		6	
NOMINAL O.D. (mm)	TOL (+)	OVALITY	PN 2.5		PN 4		PN 6		PN 8		PN 10		PN 12.5		PN 16	
			WALL THK		WALL THK		WALL THK		WALL THK		WALL THK		WALL THK		WALL THK	
	MAX (mm)	MAX (mm)	MIN (mm)	MAX (mm)	MIN (mm)	MAX (mm)	MIN (mm)	MAX (mm)	MIN (mm)	MAX (mm)	MIN (mm)	MAX (mm)	MIN (mm)	MAX (mm)	MIN (mm)	MAX (mm)
63	**0.6**	**1.5**			3.0	3.5	4.4	5.1	5.8	6.6	7.0	7.9	8.6	9.7	10.5	11.8
75	**0.7**	**1.6**	2.3	2.8	3.6	4.2	5.3	6.1	6.9	7.8	8.4	9.5	10.2	11.5	12.5	14.0
90	**0.9**	**1.8**	2.8	3.3	4.3	5.0	6.3	7.2	8.2	9.3	10.0	11.2	12.2	13.7	15.0	16.7
110	**1.0**	**2.2**	3.4	4.0	5.3	6.1	7.7	8.7	10.0	11.2	12.3	13.8	14.9	16.6	18.4	20.5
125	**1.2**	**2.5**	3.8	4.4	6.0	6.8	8.8	9.9	11.4	12.8	13.9	15.5	16.9	18.8	20.9	23.2
140	**1.3**	**2.8**	4.3	5.0	6.7	7.6	9.8	11.0	12.8	14.3	15.6	17.4	19.0	21.1	23.4	26.0
160	**1.5**	**3.2**	4.9	5.6	7.7	8.7	11.2	12.6	14.6	16.3	17.8	19.8	21.7	24.1	26.7	29.6
180	**1.7**	**3.6**	5.5	6.3	8.6	9.7	12.6	14.1	16.4	18.3	20.0	22.2	24.4	27.1	30.0	33.2
200	**1.8**	**4.0**	6.1	7.0	9.6	10.8	14.0	15.6	18.2	20.3	22.3	24.8	27.1	30.1	33.4	37.0
225	**2.1**	**4.5**	6.9	7.8	10.8	12.1	15.7	17.5	20.5	22.8	25.0	27.7	30.5	33.8	37.5	41.5
250	**2.3**	**5.0**	7.6	8.6	12.0	13.4	17.5	19.5	22.8	25.3	27.8	30.8	33.8	37.4	41.7	46.1
280	**2.6**	**9.8**	8.5	9.6	13.4	15.0	19.6	21.8	25.5	28.3	31.2	34.6	37.9	41.9	46.7	51.6
315	**2.9**	**11.1**	9.6	10.8	15.0	16.7	22.0	24.4	28.7	31.8	35.0	38.7	42.6	47.1	52.5	58.0
355	**3.2**	**12.5**	10.8	12.1	17.0	18.9	24.8	27.5	32.3	35.8	39.5	43.7	48.0	53.0	59.2	65.4
400	**3.6**	**14.0**	12.2	14.3	19.1	22.2	28.0	32.4	36.4	42.1	44.5	51.4	54.1	62.5		
450	**4.1**	**15.6**	13.7	16.0	21.5	25.0	31.4	36.4	41.0	47.4	50.0	57.7				
500	**4.5**	**17.5**	15.2	17.7	23.9	27.7	34.9	40.4	45.5	52.6	55.6	64.2				
560	**5.0**	**19.6**	17.0	19.8	26.7	31.0	39.1	45.2	51.0	58.9						
630	**5.7**	**22.1**	19.1	22.2	30.0	34.7	44.0	50.8	57.3	66.1						
710	**6.4**	**24.9**	21.6	25.1	33.9	39.2	493.6	57.3								
800	**7.2**	**28.0**	24.3	28.2	38.1	44.1	55.9	64.5								
900	**8.1**	**31.5**	27.3	31.6	42.9	49.6										
1000	**9.0**	**35.0**	30.4	35.2	47.7	55.1										